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## Green job bio-aerosol exposure during anaerobic digestion for biomass energetic valorisation

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2 Green job bio-aerosol exposure during anaerobic digestion for biomass energetic valorisation

3

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22 Occupational anaerobic digestion exposure

23

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25 green jobs

26

27

28 **ABBREVIATIONS:**

29 AD: Anaerobic Digestion

30 CAFOs: Confined Animal Feeding Operations

31 GIMC: Global Index of Microbial Contamination

32 MBC: Mesophilic Bacteria Contamination

33 PM: particulate matter

34 PM10: PM in which 50% of particles have an aerodynamic diameter of less than 10  $\mu\text{m}$

35 PM3: PM in which particles have an aerodynamic diameter of less than 3  $\mu\text{m}$

36 PM0.49: PM in which particles have an aerodynamic diameter of less than 0.49  $\mu\text{m}$

37 PM<sub>10.0-7.2</sub>: PM in which particles have an aerodynamic diameter from 10 to 7.2  $\mu\text{m}$

38 PM<sub>7.2-3.0</sub>: PM in which particles have an aerodynamic diameter from 7.2 to 3.0  $\mu\text{m}$

39 PM<sub>3.0-1.5</sub>: PM in which particles have an aerodynamic diameter from 3.0 to 1.5  $\mu\text{m}$

40 PM<sub>1.5-0.95</sub>: PM in which particles have an aerodynamic diameter from 1.5 to 0.95  $\mu\text{m}$

41 PM<sub>0.95-0.49</sub>: PM in which particles have an aerodynamic diameter ranged 0.95 to 0.49  $\mu\text{m}$

42 EU: endotoxin unit

43

44

45 **ABSTRACT**

46 Green economy expansion implies that the risk profile for green occupational jobs also increases.  
47 One of the broadest green sectors in terms of growth is the anaerobic digestion of biomasses, and  
48 in recent years, this development has also interested Italian regions. The management of biomass  
49 includes biological risk and the risk of particulate and endotoxin exposure. In the present work, we  
50 evaluated airborne exposure for anaerobic digestion workers in two real-scale plants. Digested  
51 biomass has different origins, ranging from cattle sludge and manure to poultry manure to  
52 agricultural harvesting or processing residues, especially from maize and fruits. Two sampling  
53 points were chosen: at the first, the input biomasses were stored and the hopper was loaded, and  
54 at the second, the digested sludge exited the digester. The microbiological parameters, assessed  
55 using an active sampler and cultural method, were the total bacteria counts at 22, 37, and 55°C,  
56 including yeasts, fungi, Pseudomonaceae, *Clostridia spp.*, Enterobacteriaceae and Actinomycetes.  
57 Moreover, at the same sampling points, we evaluated six PM10 fraction levels (10.0-7.2, 7.2-3.0,  
58 3.0-1.5, 1.5-0.95, 0.95-0.49, and <0.49 µm) and the endotoxin content of each fraction. In this  
59 investigation, the microbe contamination of the air varied from low to high levels, while the PM10  
60 and endotoxin levels were limited, reaching rural environmental levels (61.40 µg/m<sup>3</sup> and 18.88  
61 EU/m<sup>3</sup>, respectively). However, contamination and occupational risk must be evaluated  
62 individually for each plant because numerous variables influence risk magnitude, with particular  
63 regard to digested sludge treatments, such as input biomass nature, storage, movement  
64 conditions, building configuration and technological processes.

65

66 **1. INTRODUCTION**

67 Currently, there is a worldwide incentive to make different aspects of the economy and job market  
68 “green” (WHO, 2014); energy and raw material prices are increasing, producing an increasing  
69 pressure to adopt more ecological production methods in order to limit global warming and avoid  
70 irreversible climate change (Neira, 2010). A “green revolution” of the economy represents a huge  
71 opportunity to start new businesses, develop new lower energy consumption markets, incentivise  
72 the activities and investments of companies in local communities, and decrease disparities caused  
73 by poor access to energy sources (WHO, 2011). In Canada and North America, these  
74 considerations have led to an enormous development in “green” industry, which has generated  
75 significant economic growth(UNEP, 2008). Europe arrived later but is now undergoing full  
76 development; estimates say that in 2009, approximately 3.4 million persons worked in the “green-  
77 jobs” branch, and, when the combination of related activities is considered, that number expands  
78 to 8.5 million (ILO, 2012).

79 In Italy in 2010, there were approximately 100,000 workers in green industries, and it is thought  
80 that the number will reach 250,000 in 2020, with the majority involved in bioenergy (more than  
81 100,000 workers), followed by aeolian (80,000) and solar (50,000) energy branches (R.E.R., 2012).  
82 Green jobs are, to some extent, activities that predict previously evaluated risks, but with a  
83 different scope and exposition in connection to newly applied technology (ILO, 2012). However, it  
84 is important to complete an evaluation process regarding new or re-emergent risks with regard to  
85 newly applied technologies (Omar et al., 2013).

86 The renewable energy sources that have been developed recently in Italy include biogas, obtained  
87 from the anaerobic digestion of agricultural and livestock biomasses. According to a recent  
88 investigation, in the last few years, the number of such plants in Italy has grown by more than 75%  
89 and now numbers over 520 plants, with most of them in northern Italy (Fabbri 2011).In the biogas  
90 production supply chain, various work-linked risks can be identified, such as explosive, chemical  
91 and biological risks. In general, these are not novel risks, but they are minimised in magnitude with  
92 respect to similar activities such as concentrated animal feeding, composting or waste water  
93 treatment operations (Szadkowska-Stanczyk et al., 2010). In connection with used materials,  
94 including vegetable, food production residuals and animal biomasses, and with the properties of  
95 fermentation, biological risk deserves particular attention (Pankhurst et al., 2011). Fermentation  
96 biomass is rich in microorganisms, including pathogens and opportunistic pathogens, and

97 anaerobic processes could lead to the selection of microbial flora to promote the presence of  
98 anaerobic microorganisms, e.g., clostridia, that are less represented initially (Li et al., 2014).  
99 Italian law on occupational safety (D.Lgs n. 81/2008) identifies a biological agent as “any  
100 microorganism, even a genetically modified, cellular culture or human endo-parasitic organism,  
101 that could cause infection, allergy or toxicity”, while the bioaerosol definition in American  
102 Conference of Governmental Industrial Hygienists states explicitly that a microorganism’s  
103 fragments and microorganism-derived particles are included (ACGIH, 2006). Thus, evaluation of  
104 risk for workers linked to bioaerosol exposition includes an evaluation of airborne microorganisms  
105 and also of all biological components conveyed as particulates. Breathable particulates (PM<sub>10</sub>) can  
106 settle in different regions of the respiratory tree, depending on particle size; in particular, larger  
107 particles settle within the first tract of the tree (10-6 µm), while smaller particles (< 6 µm) can  
108 reach the deepest regions, and particles with aerodynamic diameters < 3 µm are able to arrive in  
109 alveolar cells (WHO, 2006).  
110 Endotoxins are among the natural components of breathable particulates; they are  
111 lipopolysaccharide components of the bacterial cell wall external membranes of gram-negative  
112 bacteria. Considering their dimensional features, they can also settle within the respiratory tree,  
113 resulting in the development of systemic effects (asthma, ODS syndrome, etc.) (Liebers et al.,  
114 2006). The presence of endotoxins in bioaerosols is not negligible; in fact, it is verifiable that an  
115 increase of their concentration is caused by intensive feeding or breeding. Endotoxins are found  
116 mostly in the coarse and fine fractions of PM<sub>10</sub>, contributing strongly to the pathogenicity of these  
117 particles (Liebers et al., 2008).  
118 The aim of this work is to evaluate the exposure risk to bioaerosols and particulate matter in  
119 biogas production plants. To this end, we have analysed two real-scale plants located in Piedmont,  
120 monitoring the activity of airborne microorganisms and fractionated PM<sub>10</sub>. For each PM<sub>x-y</sub>, we  
121 evaluated the presence of bacterial endotoxins.

122

## 123 **2. MATERIALS AND METHODS**

### 124 **2.1 Anaerobic digestion plants**

125 AD is a natural process where biomasses are broken down by micro-organisms in the absence of  
126 air, the operations begin when biomass reaches the AD plant and it is loaded into the hopper or  
127 directly into the digester. Then the naturally selected microbiota inside the digester is able to

128 produce the biogas, mainly composed by methane and carbon dioxide. The remaining material,  
129 called digested sludge, can be used as a fertilizer frequently after a de-watering phase.

130 The biogas plants treating agricultural and livestock biomasses are the most diffused in Italy and  
131 more than 70% of these are located in Piedmont (ENAMA, 2011). The evaluation of the general  
132 process into this kind of plants showed that most of the process is conducted into closed pipelines  
133 and digester but few critical phases for occupation exposure can be pointed, for example, as  
134 chosen in the present study: the digester load phase (first sample site) and the sludge exiting  
135 phase (second sample site).

136 The first plant (Coop. Speranza A.r.l.), hereafter referred to as the S-plant, was situated in Candiolo  
137 ( $\approx$  5600 inhabitants) in the vicinity of Turin ( $<20$  km); the second plant (Marco Polo S.p.A.),  
138 hereafter referred to as the M-plant, was situated in Vignolo ( $\approx$  2500 inhabitants), located  
139 approximately 100 km from Turin near Cuneo city ( $<10$  km). Both plants are on level land and  
140 away from population centres. However, the M-plant is located near a provincial town area.

141 The two plants use different feedstocks: silage, corn cobs, fruit and vegetable waste and cattle  
142 manure for the S-plant, and cattle and poultry manure and vegetal biomass from dedicated crops,  
143 especially corn, for the M-plant.

144 In the S-plant, the two sampling points in the same service area so partially overlapping are  
145 outdoors, and the digestate is taken directly and spread in a surrounding field. Solid biomasses are  
146 stored outdoor in a platform near the loading hopper. The operator loads biomass on the tractor  
147 and once arrives near the hopper overturns in it the content, while the sewage reaches directly the  
148 digester through pipes which come from the storage tank. The output operations concern the  
149 charge in a cistern, linked to a tractor, of the semi-solid digested material, stored in a underground  
150 cistern: this operation is repeated several times in a day, depending on the need of fertilizing  
151 fields. The operator is in a close cabin with air conditioned and filters. Only sporadically he goes  
152 out from the cabin for tractor servicing or for looking at the hopper load level.

153 In the M-plant, the first sampling site is located in a biomass storage shed, both for solid  
154 biomasses and liquid cattle manure tank, where the hopper is loaded, and the second site is in a  
155 half-closed shed where the solid digestate product exits separately from the liquid component.  
156 The difference between the indoor and outdoor environments for operational activities is partly  
157 dictated by the plants' differing distances from highly populated areas moreover the input  
158 biomasses has generally more odour release than output sludge, especially if already separated



159 from the liquid fraction. In M-plant the liquid is stored in a tank and reused into the digester while  
160 the solid is stored outside a canopy, where it is enlivened by an operator daily, with an excavator.  
161 The samplings were performed in the spring of 2013 (May and June) the normal working activities  
162 of employees. Typically the bio aerosol and the endotoxin exposure are higher in spring and  
163 summer when the temperature is favouring for the microbial growth (Traversi et al., 2010).  
164 For both the plants, our microbiological sampling was done during input and output operations  
165 while PM sampling lasted 4 hours and was made in correspondence of the sites where input and  
166 output operations were conducted and included moments in which operations were effectively  
167 done. The duration of the operator exposure in input and output operations is about 2 hours/day.  
168 However our sampling can be indeed as areal and not personal samples.

169

## 170 **2.2 Bioaerosol sampling and analysis**

171 Bioaerosol sampling was performed by a DUO SAS Super 180 sampler (PBI International), which  
172 allows microbial monitoring through the use of air contact on apposite Petri plates. For each  
173 parameter, various volumes were initially tested to obtain legible plates. Eight microbiologic  
174 parameters were chosen as described in Table 1: total bacteria as environmental contamination  
175 indicator (sampled volume: 200 air litres outdoor and 50 litres indoor), total bacteria as  
176 animal/human contamination indicator (sampled volume: 500 air litres outdoor and 100 litres  
177 indoor), total thermophilic bacteria (sampled volume: 500 litres outdoor and 200 litres indoor),  
178 fungi and yeasts (sampled volume: 500 litres outdoor and 50 litres indoor), Pseudomonaceae as  
179 biofilm formation indicator, *Clostridia spp.* to evaluate the possible anaerobic digestion selection,  
180 Enterobacteriaceae as gut contamination indicator (we sampled 1000 air litres both outdoor and  
181 indoor), finally, Actinomycetes as another environmental microbiologic component probably  
182 linked to such biomasses. All microbiologic indicators were sampled at the selected volume with at  
183 least three different plates for total counts; more plates were sampled as previously suggested for  
184 this type of sampling (Sanchez-Munoz et al., 2012).

185 At the end of sampling, plates were removed, quickly transported to the lab, and placed in a  
186 thermostat controlled environment set at the opportune temperature. Growth conditions are  
187 listed in Table 1. To evaluate microbiological contamination levels, concise indicators proposed for  
188 work environments have also been used; these allow assessments for indoor (INAIL, 2010) and  
189 outdoor (Grisoli et al., 2009; Grover et al., 2006) environments. The results are also expressed as

190 GIMC (Global Index of Microbial Contamination) and MBC (Mesophilic Bacteria Contaminations)  
191 (Dacarro et al., 2000; Dacarro et al., 2005; Grisoli et al., 2012).

192

### 193 **2.3 PM<sub>x</sub>-y sampling**

194 PM<sub>10</sub> samples were collected using a Sierra-Andersen high volume cascade impactor (AirFlow  
195 PM<sub>10</sub>-HVS sampler which a multi-stage cascade impactor, with pre-selector complies with EN-  
196 12341 norm by Analitica Strumenti) at a flow electronically controlled at 1.27 m<sup>3</sup> min<sup>-1</sup>. Sampling  
197 durations of PM<sub>x</sub> was 4 hours and was repeated 12 times (6 times per plant) in 6 different size  
198 ranges. Firstly, the PM<sub>10</sub> was selected by a pre-selector, then the multistage impactor determined  
199 the division of different particle sizes of the sampled particles by differentiation of the  
200 aerodynamic diameter, which is able to identify the type of trajectory that particles take inside the  
201 suction flow related to the three main aerodynamic factors of the particles themselves:  
202 dimension, shape and density (Analitica Strumenti). Particles having sufficient inertia will impact  
203 on that particular stage collection plate, whilst smaller particles will remain entrained in the air  
204 stream and pass to the next stage where the process is repeated. The stages are assembled in a  
205 stack or row in order of decreasing particle size.

206 Particle size fractions are: 10.0-7.2, 7.2-3.0, 3.0-1.5, 1.5-0.95, 0.95-0.49, and <0.49 μm. Glass  
207 microfiber filters with ten splits (Type A/E, 8"x10", Gelman Sciences, Michigan, USA) were used to  
208 collect particles on each impactor plate; at the end, glass microfiber filters (20.32 x 25.40 cm, Pall  
209 Corporation, NY, USA) were present as back-up filters to collect the finest particles (<0.49 μm). All  
210 filters (approximately 80) were pre- and post-conditioned by placing them in a dry and dark  
211 environment for 48 h, then weighed in a room with controlled temperature and humidity. Each  
212 sampling session was carried out for a total of approximately 4 h each day. In each session, when  
213 possible, we collected samples at the two different sites. The PM<sub>x</sub> concentration in the air volume  
214 sampled was calculated as previously described (Traversi et al., 2011; Traversi et al., 2010).

215

### 216 **2.4 Gravimetric and endotoxin analysis**

217 Each filter was treated individually. Different portions of the filters were used for extraction: one  
218 half (51.75 cm<sup>2</sup>) of the impactor plate filters and one-eighth (70 cm<sup>2</sup>) following a radial portioning,  
219 of the back-up filters. Each portion was cut in single strips and placed in a 50 ml sterile  
220 polypropylene pyrogen-free tube with 15 ml of RPMI-1640 medium and supplemented with  
221 0.025% Tween-20. The tubes with the filter's stripes were placed in an ultrasonic water bath for 10

222 minutes and then vortexed for 30 seconds. This procedure was repeated three times. The samples  
223 were then centrifuged at 5000 rpm for 10 minutes to remove the glass fibre, and the supernatant  
224 was collected in clean tubes. The suggested standard procedure for storage and determination  
225 was followed (Duquenne et al., 2013; Paba et al., 2013). The resulting clear supernatant was  
226 assayed for endotoxin evaluation. If not otherwise specified, all chemicals were purchased from  
227 Sigma, USA.

228

## 229 **2.5 Statistics**

230 Statistical analyses were performed using SPSS Package, version 21.0. We applied (1) a log  
231 transformation of non-normally distributed data, (2) the Spearman rank-order correlation  
232 coefficient to assess relationships between variables, (3) a T-test to compare means, and (4) an  
233 ANOVA for multivariate analysis, in which we assumed an equal variance, followed by a Tukey  
234 post-hoc test for multiple comparisons. The mean differences and correlations were considered  
235 significant if  $p < 0.05$  and highly significant if  $p < 0.01$ .

236

## 237 **3. RESULTS AND DISCUSSION**

238

### 239 **3.1 Microbiologic determination**

240 Table 2 showed the microbiological evaluation on the sampled air for the two sites at the M and S  
241 plants. As expected, the higher the microbe indicator is when the environmental total bacteria is  
242 significantly higher than the others (ANOVA  $p = 0.023$ ,  $F = 2.482$ ). In decreasing order, we find the  
243 total bacteria at 37°C to be fungus and yeast, thermophilic bacteria, Actinomycetes and Clostridia,  
244 and finally Pseudomonaceae and Enterobacteriaceae.

245 Our environmental total bacteria results are in the range of the mesophilic bacteria observed in  
246 composting facilities and are equal to  $10^2$ - $10^8$  UFC/m<sup>3</sup>. The same evidence is observable for  
247 thermophilic Actinomycetes and moulds (Le Goff et al., 2010; Le Goff et al., 2012; Le Goff et al.,  
248 2011; Wery, 2014).

249 Adherence was observable for other microbiologic indicators such as Enterobacteriaceae. Even if  
250 the microbiologic parameter is often split into more specific ones such as enterococci and faecal  
251 coliforms (Heinonen-Tanski et al., 2009), Pseudomonaceae were less present than in other types  
252 of biomass facilities (Liang et al., 2013), especially in semi outdoor or outdoor sampling sites.  
253 Clostridia were generally associated with a soil contaminated environment, near municipally

254 landfill sites, in a range comparable to our data (Kalwasinska and Burkowska, 2013); moreover, a  
255 marked selection of the anaerobic digestion process was not observed on Clostridia growth (Li et  
256 al., 2014).

257 Comparing the two plants, we observed a greater contamination in the M-plant for the bacteria  
258 count (T-test  $p < 0.01$ ); moreover, this evidence is confirmed also for moulds and Actinomycetes  
259 and Pseudomonaceae (T-test  $p < 0.05$ ). The comparison between the first steps of the operation in  
260 the plant during the hopper loading and the last steps during the digested sludge exiting showed a  
261 large amount of contamination in the first steps; however, this is because of the characteristics of  
262 the sampling site, an indoor site in the M-plant. Considering separately the two plants, we  
263 observed a generally comparable contamination of the input and output operation in the S-plant;  
264 only the total bacteria at 37°C is greater in the output operation. Considering only the M-plant, all  
265 the parameters were significantly greater in the hopper loading indoor sampling site (T-test,  
266  $p < 0.05$ , bacteria and fungal T-test  $p > 0.01$ ).

267 Moreover, the microbiologic indicators with a higher level of UFC/m<sup>3</sup> are significantly correlated  
268 each other (Spearman's rho  $> 0.650$   $p < 0.01$ ) and the thermophilic bacteria, fungal and yeast  
269 amounts are significantly correlated with the fraction 7.2-3 µm (Spearman's rho  $> 0.650$   $p < 0.05$ ).

270

### 271 **3.2 PM<sub>x-y</sub>**

272 In figure 1, in the PM<sub>x-y</sub> levels, the particles with an aerodynamic diameter comprised between 10  
273 and 7.2 µm and the particles with an aerodynamic diameter less than 0.49 µm are shown to have  
274 the highest mass with respect to the other (ANOVA  $p < 0.01$ ,  $F = 6.972$ ). The PM<sub>10</sub> was higher at the  
275 M-plant in both the sampling sites and at the digested sludge exiting of the S-plant. In this last  
276 operation, there was frequent transit of the sludge spreading vehicle, which could influence the  
277 mass of the 10-7.2 µm fraction. The semi-indoor and indoor characteristic of the M-plant sampling  
278 sites justified the higher level of the PM<sub>10</sub>, with PM<sub>10</sub> levels often reaching above 50 µg/m<sup>3</sup>. The  
279 mean values are not high (28.9 µg/m<sup>3</sup>) for such sampling sites; however, the mean values are  
280 higher than the range of the mean levels at a rural site, approximately 15 µg/m<sup>3</sup> (Heal and  
281 Hammonds, 2014; Provincia Torino, 2014; Querol et al., 2014). Also the PM<sub>3</sub> (as a result of the  
282 finest fraction sum) is around 60% higher than the PM<sub>2.5</sub> rural background level (8 µg/m<sup>3</sup>) (Heal  
283 and Hammonds, 2014; Querol et al., 2014). A statistically significant difference between the plants  
284 is observable only for the intermediate PM<sub>x-y</sub> (T-test  $p < 0.05$ ).

285

286 **3.3 Endotoxin determination**

287 In this study, the endotoxin expressed in terms of EU/mg ranged from 5 to 3220, with a mean of  
288 428. Figure 2 shows that the endotoxin evaluation amount is very limited especially considering  
289 the intermediate PM10 fractions. The endotoxin pollution, for the two plants, is quite low and  
290 comparable to levels observed in other studies for waste collection and treatment plants  
291 (Duquenne et al., 2013). Moreover the recorded values are comparable to those showed in other  
292 studies on inhalable particles sampled in life environment (Fromme et al., 2013) and a rural site in  
293 summer (Ferguson et al., 2013). While, very contaminated sites, such as poultry house, showed  
294 levels of at least two order of magnitude above (Lawniczek-Walczyk et al., 2013)

295 On the other hand, the ratio between endotoxin in PM<sub>3</sub> (as a sum of the finest fractions) with  
296 respect to the endotoxin in the PM<sub>3-10</sub> (as a sum of the less fine fractions) is equal to 4 because of  
297 the higher endotoxin presence in the finest particles (>0.49 µm). This evidence is not comparable  
298 to the general literature that observes endotoxins, especially in the coarse fraction (Chang et al.,  
299 2014). This incongruity could be justified considering two evidences. Firstly the finest fraction is  
300 the most relevant both to the mass and, of course, particle numbers during our sampling activities  
301 and the ratio between PM<sub>3</sub> and PM<sub>3-10</sub> is at least 4 with an average, for all sampling, equal to 8.  
302 Secondly, other previous studies showed the possible association of the endotoxin with the finest  
303 fraction with respect to the coarse, with particular regard to indoor and semi-indoor sampling  
304 sites (Paba et al., 2013).

305

306 **3.4 Occupational risk evaluation**

307 Table 3 shows the levels for each evaluated risk factor as a maximum and mean observed values;  
308 moreover, the last column reported is a reference guide line for human health suggested in the  
309 literature both for occupational and life environments. Of course such reference are not perfectly  
310 comparable in terms of averaging time and sampling methods especially for PM guide line value  
311 (Krzyzanowski and Cohen, 2008) however the comparison could be useful to place such pollution  
312 into the occupational and environmental exposure characterization contest.

313 It is important to highlight that the operators exposed are normally limited (three for each plants  
314 during our samplings) and the duration of their exposure is globally limited in routinely conditions,  
315 at least a couple of hours day. Following the risk evaluation for the two plants are discussed.

316 Considering the microbiologic health risk assessment as GIMC and MBC ratio for the S-plant  
317 workers, we have to note that the sampling site could be considered to have generally low

318 contamination. It is possible that the contamination can reach an intermediate level but without a  
319 worsening due to the MBC ratio. Moreover, no particular relevance can be observed for  
320 microbiologic parameters both linked to biofilm formation (as risk factor for respiratory diseases  
321 and contact dermatitis) (Sethi, 2013; Williams et al., 2010) and to gastroenteritis (Latasa et al.,  
322 2005). No occupational hazard can be individuated for PMx or endotoxin exposure. The particulate  
323 is near environmental levels recorded into the north Italy (Pianura Padana)(Traversi et al., 2008)  
324 and no hazard evidence is clear for finest fraction near the background levels (WHO-Europe,  
325 2013). The endotoxins associated with the inhalable particles are widely below the occupational  
326 safe guide lines (DECOS, 2010; Duquenne et al., 2013). Thus, the risk control in such outdoor sites  
327 can be obtained by applying a good work practice and for the biologic risk using protective  
328 measures provided by the equipment such as filtering the cabin and using individual protective  
329 devices.

330 For the M-plant the microbiologic risk is significant and great attention to risk management is  
331 necessary, especially in the hopper loading indoor operations (table 1). Moreover, the GIMC  
332 showed a very high contamination level (table 3). However, this risk can be managed using  
333 occupational safety measures, including limited and protected access to the hangar, the use of the  
334 appropriated control measures and avoiding access during hopper mixing. This last operation is  
335 also characterised by ammonia and hydrogen sulphide liberation from the mixed biomasses that  
336 represents an additional chemical hazard for the workers (Malhautier et al., 2003). In this study  
337 such chemicals were not objected of samplings but their presence were smelling recognised.  
338 However, the MBC level is not an aggravating factor. The PM levels, even if far from reaching the  
339 occupational limit of exposure (Forstater, 2004; Lacey et al., 2006), are quite above the  
340 environmental guide line values, especially in the hangar for biomass storage and hopper loading,  
341 where the levels are double the outdoor ones. However this can't be considered a not respect of  
342 an occupational limit exposure but only a caution call in the occupational risk manage. Finally the  
343 endotoxin content is largely below occupational limits (Duquenne et al., 2013).

344 These are two biomasses plants operating into our territory. They can be considered examples of  
345 the current practices. The transformation of such kind of plant, from only agricultural and livestock  
346 to also energy production, introduced a different risk profile for the operators. This aspect is  
347 generally underestimated for the occupational health and safety manage and the large number of  
348 plants are maintaining for the operators the same individual risk profile evaluation than before the  
349 plant transformation.

350

#### 351 **4. CONCLUSION**

352 Our findings highlighted the necessity of an occupational risk re-evaluation for anaerobic digestion  
353 workers. This evaluation has to be focussed on the biological and chemical risks linked to the  
354 biomass movement; of course other risks such as explosive, electric, motor vehicle transit, and so  
355 on can be identified and evaluated as well. Moreover, the comparison of the two plants showed  
356 different contamination levels in relation to the involved biomasses and to the technological and  
357 building characteristics, so a single plant approach has to be adopted. In general, we can assume,  
358 after this work, that PM10 and its associated endotoxin exposure are not a relevant risk for  
359 anaerobic digestion workers, while, the biologic risk has to be carefully quantified and managed  
360 especially in indoor environment. Moreover additional specific assessment could be necessary for  
361 emerging pathogens such as virus.

362

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369

#### 370 **FIGURE LEGENDS**

371 **Figure 1** - PM10 and its fraction concentrations observed during the sampling in the two different  
372 anaerobic digestion plants (S and M) divided by sample point: one for biomass storage and loading  
373 into the hopper and one for digestate output.

374 **Figure 2** - Endotoxin concentrations assessed in PMx observed during the sampling in the two  
375 different anaerobic digestion plants (S and M) divided by sample point: one for biomass storage  
376 and loading into the hopper and one for digestate output.

377

#### 378 **TABLE LEGENDS**

379 **Table 1** - Selected parameters for bioaerosol sampling and the cultural method adopted for each  
380 one.

381 **Table 2** - Microbiologic contamination level assessed during sampling in the two different  
382 anaerobic digestion plants (S and M) divided by sample point, one for biomass storage and loading  
383 into the hopper and one for digestate output.

384 **Table 3** - Risk evaluation comparing the data from the sampling as maximum and mean value  
385 observed for each plant to a reference guide value for human health protection for the assessed  
386 parameters from bioaerosol, PM<sub>x-y</sub> and its endotoxin content. The GIMC and the MBC was  
387 assessed as previously proposed (Dacarro et al., 2000).

388



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